

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|-----------------|------------------|------------------|
| $14 - 3 - 10 =$ | $2 + 10 - 3 =$ | $10 + 15 - 5 =$ |
| $16 - 15 + 9 =$ | $11 - 10 + 8 =$ | $5 - 5 + 19 =$ |
| $8 + 1 - 5 =$ | $12 - 11 + 6 =$ | $5 + 7 - 10 =$ |
| $4 - 4 + 4 =$ | $7 + 13 - 3 =$ | $13 + 13 - 14 =$ |
| $8 + 18 - 11 =$ | $9 + 12 - 20 =$ | $14 - 6 + 12 =$ |
| $18 - 5 - 13 =$ | $2 + 20 - 4 =$ | $18 + 7 - 12 =$ |
| $19 - 12 - 5 =$ | $15 - 14 + 9 =$ | $13 + 6 - 16 =$ |
| $12 - 6 - 3 =$ | $14 - 11 + 11 =$ | $20 - 3 - 5 =$ |
| $19 - 19 + 5 =$ | $15 - 5 + 10 =$ | $14 + 10 - 17 =$ |
| $4 + 17 - 15 =$ | $14 + 4 - 16 =$ | $8 - 6 + 13 =$ |
| $9 + 6 - 8 =$ | $13 + 9 - 7 =$ | $19 + 5 - 20 =$ |
| $1 + 2 + 12 =$ | $5 + 20 - 6 =$ | $11 + 11 - 14 =$ |
| $14 - 9 - 3 =$ | $6 + 3 + 3 =$ | $16 - 9 - 7 =$ |
| $19 - 7 - 7 =$ | $19 - 5 - 7 =$ | $7 - 3 + 15 =$ |
| $10 + 13 - 9 =$ | $10 - 4 + 10 =$ | $10 - 3 - 4 =$ |
| $18 + 6 - 10 =$ | $20 - 10 + 7 =$ | $15 - 14 + 2 =$ |
| $18 - 6 + 5 =$ | $20 - 2 - 3 =$ | $20 - 19 + 5 =$ |
| $10 + 4 + 2 =$ | $19 - 15 + 6 =$ | $20 - 17 + 3 =$ |
| $4 - 1 + 5 =$ | $1 - 1 + 10 =$ | $19 + 2 - 19 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $19 - 13 + 5 =$ | $5 + 6 + 5 =$ | $16 - 13 + 15 =$ |
| $18 - 18 + 2 =$ | $18 - 8 - 8 =$ | $16 - 8 + 2 =$ |
| $18 + 9 - 14 =$ | $13 + 5 + 1 =$ | $19 - 19 + 13 =$ |
| $7 - 1 - 3 =$ | $16 - 4 - 3 =$ | $10 - 7 + 6 =$ |
| $11 + 2 + 6 =$ | $7 - 6 + 17 =$ | $19 - 13 - 3 =$ |
| $15 + 14 - 20 =$ | $7 + 17 - 9 =$ | $19 - 12 + 2 =$ |
| $18 - 16 + 18 =$ | $18 - 13 + 7 =$ | $17 - 7 - 1 =$ |
| $14 - 1 + 3 =$ | $20 - 3 + 3 =$ | $10 - 2 - 5 =$ |
| $5 + 10 + 2 =$ | $16 + 10 - 19 =$ | $4 + 19 - 9 =$ |
| $4 + 16 - 13 =$ | $18 - 18 + 10 =$ | $20 - 12 + 6 =$ |
| $7 + 10 - 7 =$ | $8 - 5 - 3 =$ | $15 + 12 - 14 =$ |
| $19 - 1 - 4 =$ | $20 - 11 + 5 =$ | $10 - 10 + 9 =$ |
| $14 + 4 - 12 =$ | $4 + 3 + 6 =$ | $11 - 3 - 7 =$ |
| $11 + 2 - 7 =$ | $19 + 6 - 19 =$ | $4 - 1 + 12 =$ |
| $14 - 12 + 16 =$ | $19 - 12 + 9 =$ | $9 - 2 - 2 =$ |
| $18 - 6 + 1 =$ | $6 - 2 + 6 =$ | $8 - 2 - 3 =$ |
| $2 + 16 - 10 =$ | $2 + 4 + 13 =$ | $2 + 5 + 5 =$ |
| $20 - 8 + 2 =$ | $9 - 9 + 2 =$ | $7 + 2 - 5 =$ |
| $4 + 5 + 10 =$ | $20 - 11 - 9 =$ | $6 + 4 + 4 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$5 + 10 - 13 =$

$8 - 6 + 12 =$

$20 - 4 - 6 =$

$3 - 2 + 12 =$

$6 + 10 - 6 =$

$8 - 5 + 17 =$

$3 + 9 + 8 =$

$10 - 7 + 8 =$

$10 + 13 - 11 =$

$15 - 7 + 1 =$

$19 - 4 - 6 =$

$12 + 15 - 11 =$

$16 + 4 - 14 =$

$5 + 10 + 5 =$

$11 - 7 + 3 =$

$18 - 14 + 11 =$

$5 + 14 - 5 =$

$8 - 5 + 9 =$

$7 - 4 + 1 =$

$8 + 19 - 8 =$

$9 - 4 - 4 =$

$5 + 15 - 10 =$

$15 - 7 + 9 =$

$11 - 4 + 2 =$

$19 - 17 + 9 =$

$16 - 12 + 6 =$

$14 + 4 - 13 =$

$16 - 6 + 7 =$

$12 - 3 - 8 =$

$17 + 11 - 13 =$

$11 + 1 - 1 =$

$10 - 6 + 12 =$

$10 - 9 + 18 =$

$4 + 14 - 9 =$

$8 + 12 - 2 =$

$19 + 20 - 20 =$

$7 - 4 + 15 =$

$4 + 7 - 10 =$

$19 - 2 + 1 =$

$16 + 6 - 10 =$

$8 + 3 + 7 =$

$9 - 1 - 5 =$

$7 + 7 + 6 =$

$20 + 7 - 16 =$

$6 - 3 + 12 =$

$4 + 4 + 12 =$

$11 + 1 + 3 =$

$18 - 3 - 15 =$

$2 + 8 - 1 =$

$10 + 10 - 12 =$

$11 + 4 + 3 =$

$17 - 12 + 14 =$

$3 + 8 + 6 =$

$13 + 6 - 17 =$

$14 - 14 + 13 =$

$9 + 16 - 7 =$

$5 + 2 - 2 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $13 + 20 - 18 =$ | $11 + 1 + 8 =$ | $20 + 5 - 17 =$ |
| $9 - 8 + 7 =$ | $5 + 15 - 13 =$ | $5 - 4 + 5 =$ |
| $13 - 4 + 6 =$ | $7 + 20 - 11 =$ | $6 + 2 - 3 =$ |
| $12 - 6 - 2 =$ | $14 - 8 + 2 =$ | $3 + 1 + 8 =$ |
| $5 + 6 + 8 =$ | $9 + 6 - 14 =$ | $10 - 5 + 10 =$ |
| $8 + 6 + 1 =$ | $2 + 12 - 13 =$ | $15 - 3 - 3 =$ |
| $16 - 1 - 10 =$ | $17 - 13 + 5 =$ | $4 + 13 - 4 =$ |
| $20 + 10 - 20 =$ | $5 + 5 + 5 =$ | $9 + 2 - 11 =$ |
| $17 - 12 - 5 =$ | $6 - 2 + 13 =$ | $11 - 6 + 14 =$ |
| $4 + 6 + 4 =$ | $16 - 9 + 7 =$ | $12 + 19 - 12 =$ |
| $17 - 17 + 13 =$ | $19 - 5 - 9 =$ | $17 - 5 + 7 =$ |
| $19 - 18 + 1 =$ | $1 + 11 + 4 =$ | $4 + 19 - 19 =$ |
| $17 - 16 - 1 =$ | $10 - 10 + 18 =$ | $13 - 6 + 10 =$ |
| $19 - 3 - 10 =$ | $11 + 9 - 14 =$ | $1 + 9 - 4 =$ |
| $13 - 7 + 8 =$ | $16 - 9 - 6 =$ | $9 - 2 - 6 =$ |
| $12 + 6 - 3 =$ | $16 - 2 - 5 =$ | $9 - 3 - 1 =$ |
| $13 - 6 - 2 =$ | $1 + 4 + 8 =$ | $8 - 3 - 1 =$ |
| $12 - 9 + 15 =$ | $8 - 4 + 11 =$ | $12 + 6 - 12 =$ |
| $20 + 6 - 19 =$ | $8 - 4 + 3 =$ | $4 + 8 + 8 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $2 + 1 + 11 =$ | $18 - 7 + 4 =$ | $12 - 1 - 7 =$ |
| $9 + 4 + 2 =$ | $18 - 8 + 8 =$ | $6 + 1 + 11 =$ |
| $7 + 11 - 15 =$ | $20 - 12 + 8 =$ | $1 + 15 - 16 =$ |
| $14 + 5 - 16 =$ | $1 + 12 + 3 =$ | $16 - 12 - 3 =$ |
| $20 - 12 - 2 =$ | $14 + 3 - 1 =$ | $15 - 3 + 3 =$ |
| $7 + 10 - 16 =$ | $14 - 9 + 8 =$ | $1 + 7 + 4 =$ |
| $15 + 10 - 11 =$ | $6 + 19 - 20 =$ | $3 + 3 + 7 =$ |
| $2 + 14 + 1 =$ | $9 + 2 + 9 =$ | $8 + 4 - 11 =$ |
| $3 + 2 + 2 =$ | $5 + 17 - 19 =$ | $19 - 13 + 6 =$ |
| $20 - 7 - 3 =$ | $9 - 5 + 8 =$ | $12 + 10 - 5 =$ |
| $4 + 3 - 5 =$ | $20 + 18 - 20 =$ | $17 - 12 + 13 =$ |
| $19 + 4 - 16 =$ | $2 + 15 - 5 =$ | $5 - 5 + 6 =$ |
| $16 - 6 - 5 =$ | $5 + 17 - 6 =$ | $6 + 18 - 4 =$ |
| $13 - 2 - 10 =$ | $6 - 5 + 19 =$ | $9 + 5 - 2 =$ |
| $3 - 1 + 17 =$ | $8 - 8 + 18 =$ | $4 + 14 - 8 =$ |
| $19 - 4 - 9 =$ | $6 + 11 - 4 =$ | $20 - 7 + 1 =$ |
| $17 + 2 - 18 =$ | $17 - 8 + 1 =$ | $11 + 13 - 19 =$ |
| $6 - 1 + 11 =$ | $9 - 5 + 14 =$ | $16 - 14 + 2 =$ |
| $16 - 2 - 10 =$ | $14 - 12 + 14 =$ | $11 - 11 + 19 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $11 + 6 - 16 =$ | $16 + 5 - 8 =$ | $1 + 8 + 11 =$ |
| $18 + 12 - 16 =$ | $15 - 2 - 1 =$ | $4 + 2 + 12 =$ |
| $8 - 6 + 10 =$ | $9 - 6 + 3 =$ | $9 - 5 - 3 =$ |
| $11 - 11 + 10 =$ | $10 - 7 + 2 =$ | $19 - 15 - 1 =$ |
| $20 - 11 - 8 =$ | $18 - 12 - 4 =$ | $18 + 5 - 13 =$ |
| $19 + 5 - 9 =$ | $17 - 10 + 10 =$ | $17 - 1 + 4 =$ |
| $16 - 7 + 8 =$ | $16 + 13 - 18 =$ | $13 - 6 - 3 =$ |
| $6 - 2 + 10 =$ | $10 - 3 + 11 =$ | $9 - 7 + 18 =$ |
| $13 - 9 + 6 =$ | $18 - 3 - 12 =$ | $14 - 4 - 10 =$ |
| $18 - 18 + 14 =$ | $3 + 13 - 9 =$ | $16 - 3 - 1 =$ |
| $13 + 8 - 14 =$ | $16 - 7 + 7 =$ | $8 - 4 + 13 =$ |
| $11 - 3 + 8 =$ | $9 - 9 + 6 =$ | $17 - 15 + 16 =$ |
| $8 + 1 + 7 =$ | $18 - 10 + 10 =$ | $12 - 11 + 9 =$ |
| $19 + 13 - 16 =$ | $10 + 9 - 5 =$ | $4 + 19 - 15 =$ |
| $10 + 4 - 4 =$ | $7 + 14 - 4 =$ | $16 + 10 - 12 =$ |
| $10 + 9 - 14 =$ | $16 - 16 + 2 =$ | $9 + 11 - 12 =$ |
| $4 - 3 + 9 =$ | $18 + 19 - 18 =$ | $15 - 4 - 11 =$ |
| $12 - 12 + 19 =$ | $2 + 2 + 3 =$ | $11 + 4 + 4 =$ |
| $8 - 1 - 6 =$ | $19 - 18 + 3 =$ | $12 + 4 - 9 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $11 + 9 - 17 =$ | $19 - 17 + 3 =$ | $19 - 18 + 10 =$ |
| $20 - 11 + 4 =$ | $6 + 1 - 1 =$ | $9 + 13 - 6 =$ |
| $18 + 6 - 5 =$ | $10 - 2 - 4 =$ | $13 - 10 + 8 =$ |
| $17 - 15 + 12 =$ | $14 + 7 - 8 =$ | $7 - 7 + 16 =$ |
| $17 - 13 + 2 =$ | $1 + 20 - 4 =$ | $18 - 8 + 1 =$ |
| $20 - 16 - 2 =$ | $17 + 14 - 19 =$ | $2 + 7 + 10 =$ |
| $19 - 17 + 12 =$ | $7 + 7 + 1 =$ | $19 - 2 - 2 =$ |
| $14 + 6 - 12 =$ | $20 - 12 + 10 =$ | $1 + 11 + 7 =$ |
| $18 - 14 + 15 =$ | $19 - 18 + 17 =$ | $16 - 3 - 4 =$ |
| $13 - 8 - 5 =$ | $20 - 4 - 2 =$ | $16 + 16 - 13 =$ |
| $16 + 20 - 20 =$ | $9 + 7 - 5 =$ | $7 + 7 - 4 =$ |
| $20 - 19 + 19 =$ | $20 - 1 - 6 =$ | $12 - 8 - 1 =$ |
| $18 - 11 + 12 =$ | $2 + 17 - 18 =$ | $9 - 7 + 16 =$ |
| $4 - 3 + 10 =$ | $8 + 8 + 4 =$ | $18 + 12 - 12 =$ |
| $7 - 1 - 1 =$ | $19 - 12 - 2 =$ | $7 + 1 - 2 =$ |
| $8 - 7 + 13 =$ | $20 - 14 + 1 =$ | $6 + 7 - 6 =$ |
| $6 - 6 + 1 =$ | $1 + 1 + 18 =$ | $18 - 8 + 9 =$ |
| $14 - 7 + 10 =$ | $19 - 7 - 1 =$ | $5 - 1 - 4 =$ |
| $18 - 5 - 6 =$ | $5 + 2 + 2 =$ | $12 + 3 - 8 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $20 - 9 + 9 =$ | $20 - 9 + 7 =$ | $17 - 9 + 11 =$ |
| $12 - 12 + 15 =$ | $14 + 9 - 4 =$ | $5 + 20 - 7 =$ |
| $13 - 13 + 18 =$ | $6 + 8 - 13 =$ | $17 - 13 - 1 =$ |
| $18 - 2 - 5 =$ | $2 + 15 + 3 =$ | $12 + 7 - 8 =$ |
| $19 - 10 + 7 =$ | $11 + 2 - 1 =$ | $7 - 5 + 2 =$ |
| $15 - 4 - 4 =$ | $20 + 3 - 20 =$ | $9 + 4 - 13 =$ |
| $19 - 5 + 4 =$ | $20 - 8 - 9 =$ | $13 - 10 - 1 =$ |
| $5 - 3 + 3 =$ | $8 - 2 + 4 =$ | $15 + 19 - 17 =$ |
| $20 - 17 + 10 =$ | $9 + 14 - 3 =$ | $10 - 1 + 11 =$ |
| $14 + 8 - 14 =$ | $14 - 10 + 11 =$ | $5 - 3 + 7 =$ |
| $10 - 3 + 8 =$ | $13 - 7 + 6 =$ | $16 - 6 - 7 =$ |
| $10 - 1 - 8 =$ | $16 + 3 - 9 =$ | $10 + 11 - 5 =$ |
| $9 - 4 + 3 =$ | $4 + 15 - 15 =$ | $15 - 5 + 4 =$ |
| $5 + 10 - 14 =$ | $9 + 17 - 19 =$ | $17 - 8 + 7 =$ |
| $18 + 19 - 20 =$ | $11 + 5 - 11 =$ | $17 - 6 + 2 =$ |
| $14 - 4 + 3 =$ | $20 - 18 + 3 =$ | $20 - 5 - 5 =$ |
| $18 - 9 + 4 =$ | $19 - 11 - 1 =$ | $17 + 9 - 17 =$ |
| $20 - 9 - 5 =$ | $13 + 18 - 12 =$ | $6 + 4 - 5 =$ |
| $11 + 6 - 9 =$ | $14 - 4 - 1 =$ | $15 - 6 + 10 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $2 - 1 + 18 =$ | $13 - 12 + 19 =$ | $13 - 10 + 5 =$ |
| $15 + 16 - 15 =$ | $15 - 1 + 6 =$ | $1 + 13 - 12 =$ |
| $14 - 4 - 3 =$ | $16 - 8 + 5 =$ | $13 - 5 - 5 =$ |
| $11 + 4 - 8 =$ | $14 - 2 - 12 =$ | $20 - 13 + 5 =$ |
| $8 + 6 - 9 =$ | $12 - 4 - 4 =$ | $4 + 1 + 7 =$ |
| $12 + 14 - 9 =$ | $17 - 8 - 9 =$ | $17 + 11 - 19 =$ |
| $19 - 4 - 15 =$ | $5 + 2 + 1 =$ | $3 + 3 - 5 =$ |
| $3 + 19 - 17 =$ | $9 + 9 - 15 =$ | $2 + 4 + 4 =$ |
| $20 - 10 - 10 =$ | $11 - 8 + 11 =$ | $3 - 2 + 3 =$ |
| $3 + 16 - 3 =$ | $5 + 5 + 1 =$ | $15 - 13 + 12 =$ |
| $14 - 6 + 8 =$ | $4 + 4 - 7 =$ | $3 + 7 + 8 =$ |
| $5 + 1 + 7 =$ | $7 + 2 + 9 =$ | $13 - 7 + 1 =$ |
| $8 + 19 - 7 =$ | $4 + 1 - 2 =$ | $5 + 10 - 7 =$ |
| $12 + 16 - 17 =$ | $16 - 12 + 4 =$ | $17 - 17 + 11 =$ |
| $18 - 13 + 3 =$ | $20 - 16 + 9 =$ | $7 + 2 - 9 =$ |
| $10 + 3 + 5 =$ | $15 + 13 - 19 =$ | $20 - 15 + 14 =$ |
| $10 + 14 - 7 =$ | $19 + 16 - 17 =$ | $13 - 13 + 19 =$ |
| $16 - 9 - 4 =$ | $4 + 6 + 9 =$ | $18 - 2 + 4 =$ |
| $9 - 1 + 10 =$ | $11 + 12 - 16 =$ | $15 + 11 - 16 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$13 - 1 - 5 =$

$14 - 10 + 16 =$

$16 - 13 + 4 =$

$19 - 7 + 4 =$

$19 + 11 - 12 =$

$15 - 8 + 3 =$

$12 - 7 - 2 =$

$9 - 4 + 1 =$

$17 - 7 + 2 =$

$19 - 19 + 4 =$

$17 - 11 + 7 =$

$4 + 7 + 2 =$

$2 + 3 + 4 =$

$17 - 13 + 4 =$

$17 - 6 + 3 =$

$20 - 14 + 10 =$

$20 + 4 - 8 =$

$12 - 3 + 11 =$

$10 - 8 + 13 =$

$18 - 11 - 1 =$

$15 - 11 + 11 =$

$20 + 7 - 14 =$

$1 + 8 - 8 =$

$2 + 1 + 13 =$

$2 + 20 - 13 =$

$18 - 14 + 5 =$

$6 + 8 - 11 =$

$14 + 19 - 18 =$

$17 - 17 + 7 =$

$12 - 8 - 4 =$

$11 + 11 - 17 =$

$8 + 5 + 7 =$

$13 - 2 + 9 =$

$12 - 10 + 14 =$

$15 + 14 - 18 =$

$6 + 2 - 1 =$

$13 + 4 + 3 =$

$8 + 10 - 8 =$

$8 + 14 - 4 =$

$10 + 12 - 18 =$

$13 - 1 + 7 =$

$15 - 1 - 2 =$

$3 + 2 + 12 =$

$12 + 10 - 12 =$

$19 - 10 + 5 =$

$11 + 3 - 14 =$

$12 - 6 + 2 =$

$5 - 1 + 5 =$

$3 + 9 + 3 =$

$9 + 13 - 18 =$

$20 + 6 - 17 =$

$13 - 9 + 4 =$

$5 + 13 - 13 =$

$10 - 4 - 1 =$

$6 + 3 - 5 =$

$14 - 9 - 4 =$

$6 + 19 - 8 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $20 - 4 - 5 =$ | $8 - 5 - 1 =$ | $14 - 14 + 17 =$ |
| $12 - 10 + 8 =$ | $7 + 9 - 12 =$ | $13 + 7 - 8 =$ |
| $9 - 9 + 9 =$ | $14 + 12 - 11 =$ | $8 + 5 - 10 =$ |
| $3 + 15 - 14 =$ | $13 - 13 + 16 =$ | $16 - 13 - 2 =$ |
| $5 + 3 + 10 =$ | $8 - 1 - 4 =$ | $14 + 13 - 8 =$ |
| $15 - 13 + 1 =$ | $10 + 18 - 17 =$ | $7 - 6 + 14 =$ |
| $14 + 3 - 7 =$ | $10 + 5 + 2 =$ | $11 - 5 + 2 =$ |
| $17 + 12 - 11 =$ | $1 - 1 + 18 =$ | $4 + 2 + 4 =$ |
| $9 + 6 + 4 =$ | $20 + 8 - 11 =$ | $12 + 5 - 17 =$ |
| $17 + 5 - 17 =$ | $11 - 8 + 6 =$ | $19 - 18 + 2 =$ |
| $6 + 20 - 16 =$ | $1 + 12 + 6 =$ | $17 - 7 + 9 =$ |
| $2 - 1 + 7 =$ | $12 + 7 - 19 =$ | $11 + 10 - 9 =$ |
| $1 + 15 - 9 =$ | $10 - 5 + 4 =$ | $11 + 10 - 10 =$ |
| $20 - 8 - 6 =$ | $7 - 4 + 14 =$ | $20 - 7 - 7 =$ |
| $4 + 2 - 3 =$ | $7 + 19 - 19 =$ | $17 - 13 + 10 =$ |
| $16 - 14 + 13 =$ | $13 - 7 + 4 =$ | $7 - 1 + 4 =$ |
| $15 - 1 - 11 =$ | $12 + 15 - 7 =$ | $4 + 14 - 10 =$ |
| $18 + 8 - 11 =$ | $14 - 12 + 5 =$ | $10 + 6 + 4 =$ |
| $10 - 9 + 3 =$ | $7 + 1 + 5 =$ | $9 + 5 - 13 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|-----------------|------------------|
| $15 - 1 + 2 =$ | $14 + 1 - 15 =$ | $10 - 9 + 1 =$ |
| $10 - 8 + 18 =$ | $18 + 4 - 6 =$ | $16 + 5 - 17 =$ |
| $18 - 15 - 3 =$ | $2 + 5 + 13 =$ | $12 + 6 - 1 =$ |
| $10 - 10 + 2 =$ | $19 - 11 + 2 =$ | $11 + 10 - 6 =$ |
| $20 - 3 - 8 =$ | $12 - 5 + 13 =$ | $13 + 13 - 12 =$ |
| $9 - 5 + 16 =$ | $19 + 2 - 15 =$ | $13 - 13 + 9 =$ |
| $12 + 13 - 5 =$ | $9 + 17 - 17 =$ | $10 - 3 + 5 =$ |
| $12 - 2 - 5 =$ | $2 + 3 + 3 =$ | $4 + 16 - 18 =$ |
| $10 + 17 - 17 =$ | $2 + 6 + 9 =$ | $2 + 8 + 5 =$ |
| $5 - 3 + 9 =$ | $11 - 3 + 5 =$ | $1 + 9 + 5 =$ |
| $14 - 1 - 3 =$ | $15 + 13 - 8 =$ | $20 - 10 - 4 =$ |
| $17 - 17 + 10 =$ | $1 + 3 + 16 =$ | $13 + 9 - 15 =$ |
| $20 - 20 + 8 =$ | $14 + 7 - 18 =$ | $19 + 6 - 13 =$ |
| $14 - 12 + 3 =$ | $19 + 8 - 8 =$ | $19 - 15 + 13 =$ |
| $13 + 5 + 2 =$ | $16 - 11 + 9 =$ | $12 - 12 + 16 =$ |
| $7 + 14 - 16 =$ | $11 - 9 + 13 =$ | $17 + 12 - 13 =$ |
| $2 + 3 + 11 =$ | $20 + 4 - 11 =$ | $5 + 7 + 8 =$ |
| $15 + 7 - 2 =$ | $20 - 12 + 9 =$ | $16 + 7 - 17 =$ |
| $7 - 3 + 9 =$ | $9 + 15 - 12 =$ | $4 + 2 + 7 =$ |

| 20 以内三连加减口算练习题(已排版) | | 时间: | 错误率: |
|---------------------|------------------|-----|------------------|
| $3 + 7 + 10 =$ | $2 + 13 - 3 =$ | | $17 - 1 - 15 =$ |
| $16 + 2 + 1 =$ | $3 + 1 + 10 =$ | | $19 - 8 - 4 =$ |
| $13 - 11 + 11 =$ | $18 - 3 - 6 =$ | | $20 - 20 + 15 =$ |
| $9 - 8 + 10 =$ | $12 + 2 - 1 =$ | | $15 - 15 + 5 =$ |
| $20 - 7 - 2 =$ | $4 + 14 + 2 =$ | | $13 + 2 - 7 =$ |
| $19 - 12 + 11 =$ | $14 + 15 - 12 =$ | | $5 + 16 - 10 =$ |
| $19 - 10 + 8 =$ | $11 + 14 - 20 =$ | | $17 + 1 - 17 =$ |
| $19 - 6 - 5 =$ | $6 + 18 - 9 =$ | | $3 + 6 + 7 =$ |
| $14 - 13 + 19 =$ | $18 - 4 - 2 =$ | | $13 - 11 + 7 =$ |
| $11 + 1 + 7 =$ | $9 + 7 - 12 =$ | | $5 - 5 + 7 =$ |
| $14 - 11 + 14 =$ | $14 + 2 + 1 =$ | | $11 - 11 + 13 =$ |
| $4 + 19 - 20 =$ | $8 - 7 + 9 =$ | | $16 - 1 - 9 =$ |
| $16 + 2 - 3 =$ | $18 - 4 + 2 =$ | | $5 + 14 + 1 =$ |
| $5 - 4 + 7 =$ | $11 + 2 - 10 =$ | | $20 - 17 + 5 =$ |
| $15 - 9 - 6 =$ | $15 + 9 - 14 =$ | | $9 - 6 + 9 =$ |
| $15 - 15 + 19 =$ | $2 + 3 + 9 =$ | | $4 + 13 - 11 =$ |
| $14 + 9 - 17 =$ | $12 - 3 + 7 =$ | | $3 + 10 - 4 =$ |
| $19 - 18 + 4 =$ | $17 - 12 - 3 =$ | | $10 + 8 + 2 =$ |
| $18 - 17 + 13 =$ | $5 + 9 + 5 =$ | | $10 + 20 - 17 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$6 + 18 - 16 =$

$13 - 2 + 2 =$

$9 + 9 - 17 =$

$17 - 16 + 13 =$

$13 - 4 - 1 =$

$20 + 12 - 15 =$

$14 - 5 - 2 =$

$15 - 11 - 2 =$

$15 - 5 - 2 =$

$1 + 19 - 12 =$

$17 - 12 - 2 =$

$6 + 15 - 1 =$

$4 + 10 + 1 =$

$19 + 12 - 12 =$

$10 - 5 + 8 =$

$16 - 3 - 9 =$

$4 + 10 - 10 =$

$18 + 13 - 16 =$

$16 - 2 - 11 =$

$13 - 4 - 6 =$

$1 + 10 - 9 =$

$15 - 8 + 9 =$

$10 - 9 + 15 =$

$3 + 17 - 11 =$

$19 - 15 + 5 =$

$14 - 1 - 2 =$

$3 + 11 - 8 =$

$1 + 20 - 20 =$

$20 + 10 - 16 =$

$8 + 15 - 7 =$

$11 - 10 + 15 =$

$14 - 4 + 9 =$

$16 - 10 + 10 =$

$6 - 6 + 9 =$

$16 + 3 - 14 =$

$7 + 14 - 8 =$

$20 - 17 + 6 =$

$9 + 7 + 1 =$

$20 - 16 + 2 =$

$3 + 1 + 1 =$

$1 + 6 + 2 =$

$15 - 15 + 4 =$

$17 + 7 - 4 =$

$10 - 4 + 12 =$

$13 + 8 - 13 =$

$7 + 5 - 10 =$

$8 + 9 - 6 =$

$14 + 16 - 14 =$

$3 + 17 - 9 =$

$5 + 6 + 2 =$

$13 + 1 + 5 =$

$14 + 8 - 11 =$

$12 + 8 - 19 =$

$6 + 13 + 1 =$

$18 + 6 - 16 =$

$20 - 15 + 2 =$

$20 - 1 - 16 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$6 + 6 + 5 =$

$10 + 18 - 18 =$

$12 + 6 - 16 =$

$6 + 5 + 8 =$

$12 - 10 - 2 =$

$20 - 11 - 7 =$

$20 - 20 + 16 =$

$17 - 16 + 1 =$

$19 - 8 + 8 =$

$1 + 10 - 5 =$

$9 + 6 - 6 =$

$7 + 10 - 12 =$

$16 + 7 - 8 =$

$17 + 12 - 19 =$

$9 + 20 - 11 =$

$18 - 16 + 7 =$

$14 + 17 - 18 =$

$15 + 7 - 9 =$

$15 + 5 - 12 =$

$13 + 1 - 1 =$

$15 - 14 + 6 =$

$10 + 4 - 13 =$

$17 + 1 - 14 =$

$19 - 17 + 11 =$

$3 + 16 - 7 =$

$16 - 8 + 1 =$

$13 - 8 + 5 =$

$5 + 19 - 11 =$

$2 + 14 - 5 =$

$17 - 1 - 3 =$

$5 + 10 - 12 =$

$7 + 17 - 14 =$

$18 + 7 - 17 =$

$4 + 12 - 7 =$

$6 + 16 - 12 =$

$7 + 4 + 3 =$

$18 - 10 + 11 =$

$12 - 9 + 14 =$

$3 + 13 - 15 =$

$20 - 8 - 12 =$

$19 - 5 - 8 =$

$18 + 9 - 15 =$

$9 + 19 - 13 =$

$15 - 8 - 1 =$

$3 + 13 - 13 =$

$11 + 1 - 2 =$

$6 - 5 + 12 =$

$10 + 2 - 10 =$

$1 + 7 + 7 =$

$3 + 12 + 4 =$

$17 - 17 + 3 =$

$11 - 3 - 4 =$

$19 - 11 + 11 =$

$12 + 20 - 13 =$

$3 + 3 + 1 =$

$19 + 4 - 8 =$

$14 + 5 - 10 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $6 - 5 - 1 =$ | $17 + 6 - 3 =$ | $6 + 8 + 3 =$ |
| $11 - 6 + 6 =$ | $18 - 9 - 6 =$ | $2 - 1 + 11 =$ |
| $4 + 6 - 7 =$ | $19 - 15 + 15 =$ | $18 - 8 - 5 =$ |
| $4 - 2 + 8 =$ | $9 + 2 + 8 =$ | $12 + 8 - 7 =$ |
| $5 + 6 + 7 =$ | $18 - 13 + 15 =$ | $20 - 5 + 3 =$ |
| $20 - 4 - 13 =$ | $3 + 11 + 6 =$ | $5 - 2 + 1 =$ |
| $15 - 4 + 1 =$ | $7 + 13 - 17 =$ | $14 + 3 - 2 =$ |
| $15 - 9 - 1 =$ | $10 + 12 - 4 =$ | $16 + 5 - 11 =$ |
| $1 + 20 - 6 =$ | $12 - 6 + 3 =$ | $3 - 2 + 10 =$ |
| $19 + 12 - 20 =$ | $14 - 10 + 15 =$ | $1 + 11 - 9 =$ |
| $17 - 3 - 3 =$ | $18 - 9 + 11 =$ | $10 + 9 - 17 =$ |
| $18 - 9 - 3 =$ | $15 - 15 + 1 =$ | $1 + 10 + 8 =$ |
| $2 + 13 - 15 =$ | $11 + 19 - 15 =$ | $15 - 15 + 20 =$ |
| $20 - 2 - 4 =$ | $16 + 10 - 17 =$ | $5 + 4 + 2 =$ |
| $15 - 1 - 4 =$ | $5 + 5 - 3 =$ | $8 - 5 + 6 =$ |
| $18 - 18 + 18 =$ | $15 - 7 - 7 =$ | $12 - 4 - 6 =$ |
| $2 + 15 - 9 =$ | $11 + 9 - 12 =$ | $2 + 1 + 5 =$ |
| $2 + 4 - 2 =$ | $14 + 7 - 20 =$ | $19 - 6 + 4 =$ |
| $7 + 2 + 7 =$ | $19 + 12 - 17 =$ | $19 - 8 - 11 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $6 - 4 + 18 =$ | $18 + 7 - 15 =$ | $19 - 17 + 8 =$ |
| $8 + 12 - 1 =$ | $13 - 7 + 13 =$ | $4 + 19 - 3 =$ |
| $5 + 12 - 7 =$ | $18 + 14 - 12 =$ | $20 - 16 + 11 =$ |
| $1 + 9 + 4 =$ | $5 + 1 + 3 =$ | $12 + 17 - 15 =$ |
| $9 + 5 - 14 =$ | $4 + 7 - 4 =$ | $3 + 7 + 4 =$ |
| $12 - 5 - 3 =$ | $18 - 3 - 4 =$ | $15 - 6 + 2 =$ |
| $13 + 7 - 4 =$ | $20 - 13 - 1 =$ | $11 - 11 + 7 =$ |
| $4 - 2 + 15 =$ | $9 - 5 + 11 =$ | $9 - 4 + 12 =$ |
| $18 - 4 - 14 =$ | $20 - 19 + 11 =$ | $3 + 3 + 11 =$ |
| $14 - 14 + 18 =$ | $3 + 14 - 3 =$ | $14 - 5 + 2 =$ |
| $3 - 3 + 13 =$ | $15 + 12 - 12 =$ | $11 - 8 + 17 =$ |
| $8 - 8 + 13 =$ | $18 + 3 - 4 =$ | $19 - 5 - 11 =$ |
| $14 - 13 + 1 =$ | $8 - 1 - 2 =$ | $15 + 20 - 17 =$ |
| $15 - 13 - 1 =$ | $16 - 16 + 8 =$ | $14 - 13 + 3 =$ |
| $1 + 4 + 7 =$ | $19 - 12 + 6 =$ | $18 - 17 + 17 =$ |
| $8 - 1 + 9 =$ | $18 - 9 - 4 =$ | $19 - 10 + 6 =$ |
| $19 - 19 + 1 =$ | $15 - 5 + 7 =$ | $14 - 7 + 9 =$ |
| $20 - 13 + 3 =$ | $16 - 16 + 12 =$ | $15 - 10 - 4 =$ |
| $8 - 2 + 2 =$ | $19 - 13 + 2 =$ | $14 - 4 - 8 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|-----------------|------------------|
| $18 - 2 - 6 =$ | $1 + 5 + 5 =$ | $19 - 9 - 3 =$ |
| $3 + 6 - 1 =$ | $19 - 14 + 5 =$ | $7 + 11 - 8 =$ |
| $17 - 1 + 3 =$ | $9 - 1 - 4 =$ | $2 + 5 + 10 =$ |
| $15 + 18 - 13 =$ | $13 - 10 + 4 =$ | $20 - 4 - 8 =$ |
| $6 + 4 + 2 =$ | $10 + 12 - 7 =$ | $1 + 11 - 11 =$ |
| $6 + 4 + 1 =$ | $11 + 9 - 9 =$ | $10 - 4 + 5 =$ |
| $10 - 7 + 3 =$ | $1 + 14 - 8 =$ | $4 - 4 + 19 =$ |
| $10 - 9 + 6 =$ | $10 + 14 - 9 =$ | $12 - 10 + 1 =$ |
| $16 - 15 + 13 =$ | $19 + 6 - 10 =$ | $17 - 10 + 8 =$ |
| $19 - 13 + 12 =$ | $18 - 6 - 7 =$ | $13 - 10 + 15 =$ |
| $20 - 17 - 2 =$ | $1 + 16 - 4 =$ | $19 + 4 - 5 =$ |
| $3 - 2 + 5 =$ | $15 - 10 + 7 =$ | $12 - 4 - 7 =$ |
| $15 + 13 - 10 =$ | $6 + 16 - 9 =$ | $7 + 16 - 18 =$ |
| $9 + 13 - 14 =$ | $9 - 4 + 13 =$ | $20 - 19 + 4 =$ |
| $6 + 1 + 4 =$ | $14 + 2 + 4 =$ | $1 + 14 - 9 =$ |
| $8 + 2 + 4 =$ | $6 + 3 - 3 =$ | $14 - 4 + 4 =$ |
| $3 - 1 + 6 =$ | $7 + 2 + 2 =$ | $18 - 14 - 4 =$ |
| $15 + 10 - 10 =$ | $5 - 1 + 14 =$ | $7 - 1 - 2 =$ |
| $19 - 12 + 13 =$ | $19 - 1 - 16 =$ | $18 - 6 - 10 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $17 - 14 + 5 =$ | $1 + 8 + 3 =$ | $9 + 10 - 16 =$ |
| $3 + 12 - 10 =$ | $10 - 5 + 15 =$ | $14 + 6 - 7 =$ |
| $20 + 5 - 6 =$ | $14 + 20 - 16 =$ | $20 + 4 - 14 =$ |
| $19 + 2 - 5 =$ | $10 - 3 + 7 =$ | $16 + 7 - 3 =$ |
| $6 + 5 + 9 =$ | $13 + 5 - 11 =$ | $16 + 4 - 6 =$ |
| $17 - 2 + 4 =$ | $9 + 16 - 11 =$ | $18 + 14 - 19 =$ |
| $16 - 10 + 1 =$ | $12 - 6 - 6 =$ | $20 + 2 - 13 =$ |
| $18 - 3 + 1 =$ | $18 - 2 - 15 =$ | $18 + 4 - 18 =$ |
| $11 - 5 - 3 =$ | $14 + 11 - 10 =$ | $18 - 7 - 11 =$ |
| $6 - 2 - 2 =$ | $2 + 9 + 8 =$ | $20 - 15 + 13 =$ |
| $10 + 6 - 3 =$ | $16 - 11 + 3 =$ | $18 - 1 - 12 =$ |
| $2 + 13 - 14 =$ | $16 + 1 - 1 =$ | $11 + 6 - 4 =$ |
| $7 + 11 - 17 =$ | $19 - 9 + 2 =$ | $6 - 3 + 8 =$ |
| $18 + 6 - 11 =$ | $15 - 14 + 18 =$ | $12 - 8 + 10 =$ |
| $19 - 5 - 12 =$ | $4 + 16 - 20 =$ | $3 + 8 - 11 =$ |
| $18 - 12 + 10 =$ | $15 - 1 - 1 =$ | $15 + 19 - 18 =$ |
| $13 - 3 - 7 =$ | $5 + 20 - 18 =$ | $20 - 2 - 1 =$ |
| $16 - 12 + 5 =$ | $7 + 16 - 19 =$ | $17 - 9 + 4 =$ |
| $7 + 5 + 7 =$ | $12 + 6 - 2 =$ | $11 - 11 + 8 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$12 + 13 - 10 =$

$15 - 6 + 5 =$

$3 + 18 - 4 =$

$7 - 5 + 3 =$

$8 - 8 + 14 =$

$12 - 7 + 8 =$

$13 - 1 + 3 =$

$18 - 1 - 6 =$

$12 + 10 - 17 =$

$13 + 16 - 16 =$

$5 + 9 - 5 =$

$19 + 11 - 17 =$

$2 + 4 + 7 =$

$8 + 12 - 18 =$

$15 - 7 + 8 =$

$14 - 14 + 15 =$

$11 - 7 + 6 =$

$7 - 6 + 12 =$

$10 - 10 + 19 =$

$7 - 4 + 9 =$

$2 - 2 + 15 =$

$13 + 10 - 3 =$

$17 - 10 - 6 =$

$15 - 8 + 6 =$

$16 - 15 + 3 =$

$20 - 11 + 6 =$

$18 - 4 - 11 =$

$6 + 8 + 5 =$

$11 - 2 - 5 =$

$10 + 19 - 11 =$

$1 + 18 - 13 =$

$20 - 19 + 14 =$

$10 - 7 + 1 =$

$19 - 14 + 13 =$

$3 + 18 - 16 =$

$11 + 7 - 6 =$

$11 - 7 - 1 =$

$17 - 10 + 1 =$

$17 - 16 + 3 =$

$7 - 3 - 1 =$

$6 + 6 - 5 =$

$19 - 10 - 1 =$

$18 - 15 + 1 =$

$10 + 8 - 3 =$

$11 + 1 + 2 =$

$19 - 6 - 3 =$

$2 + 5 + 3 =$

$9 + 3 + 6 =$

$14 + 6 - 14 =$

$18 + 7 - 8 =$

$9 + 4 - 8 =$

$17 + 7 - 16 =$

$2 + 3 + 5 =$

$8 - 6 + 18 =$

$5 - 4 + 16 =$

$14 + 13 - 16 =$

$9 + 13 - 10 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $19 + 16 - 20 =$ | $20 + 1 - 15 =$ | $10 - 8 + 2 =$ |
| $3 + 2 + 11 =$ | $17 - 8 + 5 =$ | $8 - 1 + 1 =$ |
| $2 + 1 - 1 =$ | $5 + 17 - 12 =$ | $9 + 13 - 17 =$ |
| $18 - 9 + 6 =$ | $9 + 5 + 1 =$ | $14 - 9 + 13 =$ |
| $9 + 17 - 7 =$ | $11 - 11 + 9 =$ | $7 + 12 - 15 =$ |
| $15 - 15 + 14 =$ | $13 + 5 - 4 =$ | $16 - 4 + 1 =$ |
| $17 - 9 + 9 =$ | $3 + 8 + 9 =$ | $15 - 14 + 10 =$ |
| $6 + 12 - 8 =$ | $3 + 20 - 4 =$ | $9 - 6 - 3 =$ |
| $11 + 16 - 15 =$ | $6 + 6 - 2 =$ | $11 + 8 - 15 =$ |
| $9 + 1 + 4 =$ | $7 + 12 - 6 =$ | $10 + 9 - 13 =$ |
| $3 + 14 + 2 =$ | $13 + 5 - 5 =$ | $4 + 20 - 18 =$ |
| $16 - 15 + 2 =$ | $20 + 2 - 2 =$ | $9 + 4 + 5 =$ |
| $4 + 20 - 10 =$ | $18 - 10 + 8 =$ | $12 + 17 - 17 =$ |
| $8 + 13 - 6 =$ | $19 - 11 + 1 =$ | $14 + 4 - 6 =$ |
| $18 - 8 - 3 =$ | $1 + 3 - 2 =$ | $18 + 4 - 13 =$ |
| $15 - 8 + 13 =$ | $11 + 12 - 12 =$ | $3 - 2 + 14 =$ |
| $19 + 7 - 12 =$ | $15 - 13 + 7 =$ | $12 - 1 + 8 =$ |
| $16 - 14 - 2 =$ | $4 - 3 - 1 =$ | $7 + 8 + 1 =$ |
| $5 + 20 - 15 =$ | $10 - 9 + 16 =$ | $11 - 2 - 7 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

$5 + 8 + 2 =$

$18 + 1 - 3 =$

$16 + 16 - 12 =$

$19 + 6 - 18 =$

$1 + 17 + 2 =$

$8 + 1 + 1 =$

$8 - 4 + 14 =$

$18 - 8 - 1 =$

$20 - 9 + 4 =$

$13 - 4 + 7 =$

$10 + 15 - 18 =$

$12 + 10 - 2 =$

$6 - 5 + 5 =$

$1 + 18 + 1 =$

$14 - 3 - 11 =$

$12 - 7 + 1 =$

$4 + 2 + 10 =$

$16 - 12 + 2 =$

$16 + 2 - 12 =$

$4 + 7 - 2 =$

$1 + 20 - 9 =$

$11 + 3 + 5 =$

$20 - 10 - 6 =$

$19 - 10 - 8 =$

$7 + 5 - 3 =$

$17 - 9 + 7 =$

$3 - 2 + 9 =$

$19 - 16 + 13 =$

$20 - 13 - 5 =$

$10 - 3 + 13 =$

$12 + 1 - 9 =$

$7 + 20 - 7 =$

$13 + 6 - 11 =$

$6 + 18 - 5 =$

$12 - 3 + 2 =$

$5 + 1 + 2 =$

$4 - 3 + 16 =$

$5 + 6 + 9 =$

$16 - 7 - 2 =$

$16 - 13 + 14 =$

$3 - 1 + 14 =$

$14 - 2 - 9 =$

$7 + 9 + 4 =$

$15 - 9 - 4 =$

$6 + 1 - 6 =$

$10 + 12 - 17 =$

$3 + 17 - 5 =$

$19 - 14 + 11 =$

$7 + 11 + 1 =$

$11 - 7 + 9 =$

$3 - 3 + 19 =$

$13 + 18 - 11 =$

$12 - 5 - 1 =$

$18 - 11 + 9 =$

$11 - 9 + 11 =$

$11 - 8 + 12 =$

$5 - 1 - 3 =$

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $4 - 2 + 11 =$ | $6 - 3 - 3 =$ | $9 + 7 + 4 =$ |
| $6 + 17 - 11 =$ | $17 + 5 - 13 =$ | $14 + 17 - 16 =$ |
| $1 + 12 - 9 =$ | $1 - 1 + 13 =$ | $17 + 4 - 17 =$ |
| $20 - 12 - 4 =$ | $7 + 14 - 3 =$ | $17 + 7 - 13 =$ |
| $20 - 15 - 5 =$ | $20 + 2 - 3 =$ | $19 - 15 + 16 =$ |
| $1 + 16 - 17 =$ | $8 + 2 + 2 =$ | $19 + 1 - 15 =$ |
| $7 + 7 + 5 =$ | $17 + 2 - 9 =$ | $15 - 5 + 5 =$ |
| $17 + 16 - 18 =$ | $18 - 9 - 5 =$ | $10 + 17 - 14 =$ |
| $5 + 8 - 8 =$ | $10 + 14 - 11 =$ | $5 + 8 - 13 =$ |
| $5 - 2 + 6 =$ | $2 + 11 - 8 =$ | $16 - 1 - 13 =$ |
| $1 + 2 - 2 =$ | $10 + 2 - 6 =$ | $20 - 1 - 18 =$ |
| $8 + 19 - 13 =$ | $20 + 6 - 8 =$ | $3 + 11 + 5 =$ |
| $13 + 8 - 10 =$ | $7 - 7 + 9 =$ | $18 - 18 + 6 =$ |
| $18 + 19 - 17 =$ | $12 - 9 - 1 =$ | $11 - 9 - 1 =$ |
| $8 - 8 + 8 =$ | $13 - 6 + 12 =$ | $7 - 3 + 5 =$ |
| $9 + 14 - 11 =$ | $3 + 19 - 11 =$ | $10 - 5 - 5 =$ |
| $18 - 11 + 3 =$ | $17 + 3 - 8 =$ | $12 - 1 + 7 =$ |
| $5 + 1 + 5 =$ | $19 - 18 + 11 =$ | $5 + 8 - 5 =$ |
| $13 - 5 + 6 =$ | $13 - 12 + 14 =$ | $11 - 9 + 1 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $17 + 16 - 19 =$ | $11 - 9 + 8 =$ | $18 - 17 + 16 =$ |
| $5 - 5 + 20 =$ | $20 + 2 - 16 =$ | $2 + 5 + 4 =$ |
| $15 - 14 + 8 =$ | $14 + 6 - 6 =$ | $17 + 10 - 12 =$ |
| $18 + 1 - 11 =$ | $12 + 2 + 3 =$ | $18 - 12 + 7 =$ |
| $5 + 15 - 9 =$ | $1 + 3 + 10 =$ | $2 + 3 + 7 =$ |
| $19 + 17 - 16 =$ | $18 - 6 - 1 =$ | $7 + 18 - 13 =$ |
| $15 - 14 + 15 =$ | $14 - 2 - 4 =$ | $6 - 6 + 11 =$ |
| $17 - 11 + 8 =$ | $3 + 6 - 6 =$ | $17 + 10 - 8 =$ |
| $6 + 9 + 4 =$ | $13 + 2 + 3 =$ | $11 + 12 - 3 =$ |
| $15 - 2 + 2 =$ | $14 - 14 + 10 =$ | $3 - 2 - 1 =$ |
| $17 - 8 + 8 =$ | $14 - 7 - 2 =$ | $6 - 2 + 7 =$ |
| $8 - 8 + 3 =$ | $18 + 1 + 1 =$ | $16 - 14 + 1 =$ |
| $7 + 9 - 6 =$ | $17 - 13 + 7 =$ | $10 - 10 + 11 =$ |
| $20 - 11 + 1 =$ | $20 - 1 - 10 =$ | $3 + 17 - 6 =$ |
| $3 - 1 + 12 =$ | $14 - 12 + 4 =$ | $13 - 5 + 1 =$ |
| $7 - 3 + 3 =$ | $10 - 2 + 8 =$ | $4 + 12 - 3 =$ |
| $20 - 8 + 8 =$ | $11 - 2 + 5 =$ | $14 + 1 + 5 =$ |
| $9 + 5 - 11 =$ | $15 + 9 - 12 =$ | $7 + 3 + 4 =$ |
| $1 + 11 + 8 =$ | $7 + 14 - 12 =$ | $10 - 7 - 3 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $20 - 20 + 9 =$ | $2 + 7 + 8 =$ | $15 + 4 - 16 =$ |
| $4 + 15 - 14 =$ | $5 + 3 + 1 =$ | $6 + 15 - 7 =$ |
| $11 - 7 + 5 =$ | $3 + 19 - 5 =$ | $1 + 6 + 3 =$ |
| $14 + 14 - 16 =$ | $9 + 6 - 15 =$ | $19 - 14 + 14 =$ |
| $12 + 4 - 14 =$ | $17 - 8 - 4 =$ | $5 - 1 + 8 =$ |
| $19 - 12 + 8 =$ | $3 + 3 - 6 =$ | $1 + 17 - 2 =$ |
| $5 + 12 + 3 =$ | $13 - 6 + 1 =$ | $16 - 11 + 10 =$ |
| $16 - 5 - 11 =$ | $11 - 2 - 8 =$ | $13 - 7 + 2 =$ |
| $19 + 11 - 14 =$ | $7 + 6 + 6 =$ | $16 - 2 - 1 =$ |
| $1 + 6 + 12 =$ | $17 - 2 - 4 =$ | $18 - 2 - 14 =$ |
| $16 - 13 - 1 =$ | $7 - 5 + 15 =$ | $15 - 12 + 8 =$ |
| $10 - 7 + 13 =$ | $19 - 13 + 14 =$ | $18 - 12 + 9 =$ |
| $3 + 2 + 7 =$ | $10 + 18 - 11 =$ | $8 - 6 + 2 =$ |
| $4 + 20 - 7 =$ | $19 - 17 + 16 =$ | $2 + 7 - 6 =$ |
| $6 + 20 - 9 =$ | $5 + 10 + 1 =$ | $5 - 5 + 10 =$ |
| $19 - 8 - 9 =$ | $11 + 9 - 10 =$ | $18 - 13 + 8 =$ |
| $10 + 7 + 2 =$ | $12 - 12 + 10 =$ | $15 + 4 - 15 =$ |
| $1 + 3 + 15 =$ | $8 - 7 + 16 =$ | $19 - 17 + 5 =$ |
| $20 - 5 - 1 =$ | $10 - 5 - 3 =$ | $14 + 7 - 7 =$ |

20 以内三连加减口算练习题(已排版) 时间: 错误率:

| | | |
|------------------|------------------|------------------|
| $8 - 4 + 15 =$ | $9 + 12 - 6 =$ | $9 + 12 - 16 =$ |
| $8 + 15 - 16 =$ | $13 - 10 + 17 =$ | $13 - 2 + 1 =$ |
| $3 + 16 - 10 =$ | $14 - 1 - 1 =$ | $19 - 2 + 3 =$ |
| $7 + 10 - 1 =$ | $20 - 16 + 16 =$ | $19 + 2 - 2 =$ |
| $5 + 11 - 10 =$ | $4 + 15 - 19 =$ | $2 + 8 - 6 =$ |
| $7 + 2 + 8 =$ | $17 - 15 + 7 =$ | $14 - 9 - 2 =$ |
| $19 - 15 + 1 =$ | $2 + 5 - 4 =$ | $18 - 8 - 2 =$ |
| $14 - 14 + 12 =$ | $15 - 9 - 2 =$ | $9 + 18 - 8 =$ |
| $18 - 16 + 9 =$ | $13 + 6 - 15 =$ | $6 + 1 + 12 =$ |
| $9 + 6 - 7 =$ | $11 - 9 + 7 =$ | $19 + 11 - 16 =$ |
| $17 + 3 - 7 =$ | $15 - 3 - 12 =$ | $15 + 5 - 4 =$ |
| $1 + 18 - 16 =$ | $13 - 8 - 2 =$ | $20 - 8 - 11 =$ |
| $20 - 9 + 3 =$ | $14 - 14 + 5 =$ | $10 + 3 + 6 =$ |
| $7 + 11 - 14 =$ | $2 + 9 - 11 =$ | $14 - 11 + 2 =$ |
| $12 + 1 + 2 =$ | $16 - 1 + 2 =$ | $7 + 3 + 10 =$ |
| $3 + 15 - 2 =$ | $19 + 8 - 10 =$ | $19 - 13 + 3 =$ |
| $20 - 8 - 7 =$ | $13 + 2 + 5 =$ | $13 - 3 - 9 =$ |
| $3 + 15 - 16 =$ | $15 + 2 - 15 =$ | $14 - 6 + 2 =$ |
| $20 + 6 - 7 =$ | $5 - 3 + 15 =$ | $4 + 5 + 6 =$ |

以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：<https://d.book118.com/725224222021011122>